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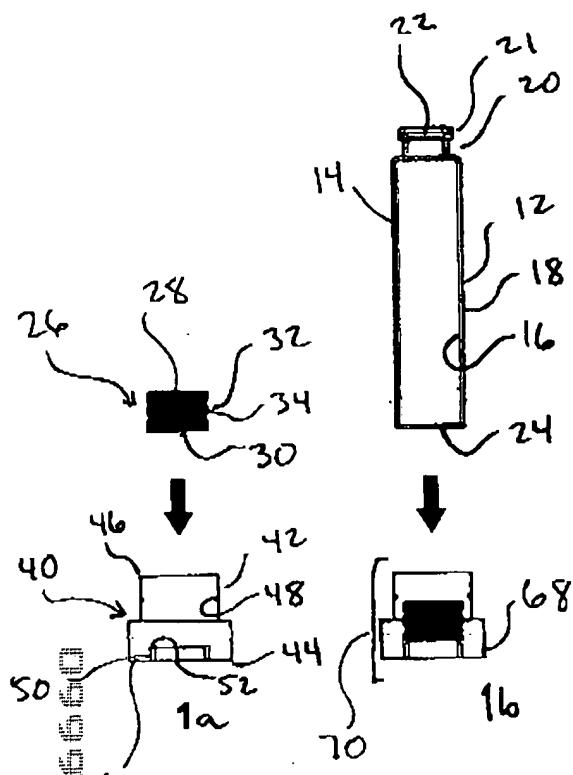
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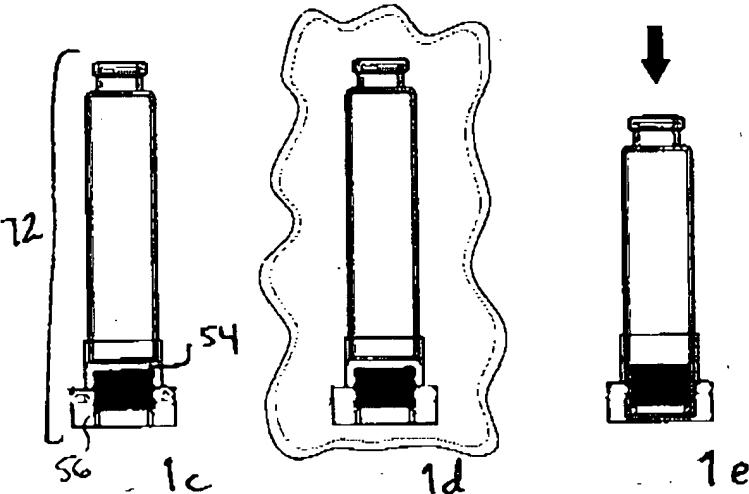
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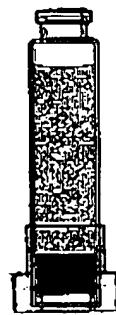
FIG. 1



STERILIZATION



FILLING



1f

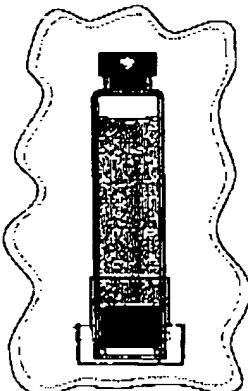


1g

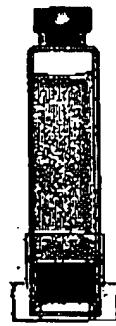


1h

TERMINAL STERILIZATION (OPTIONAL)



1i



1j

FIG. 2

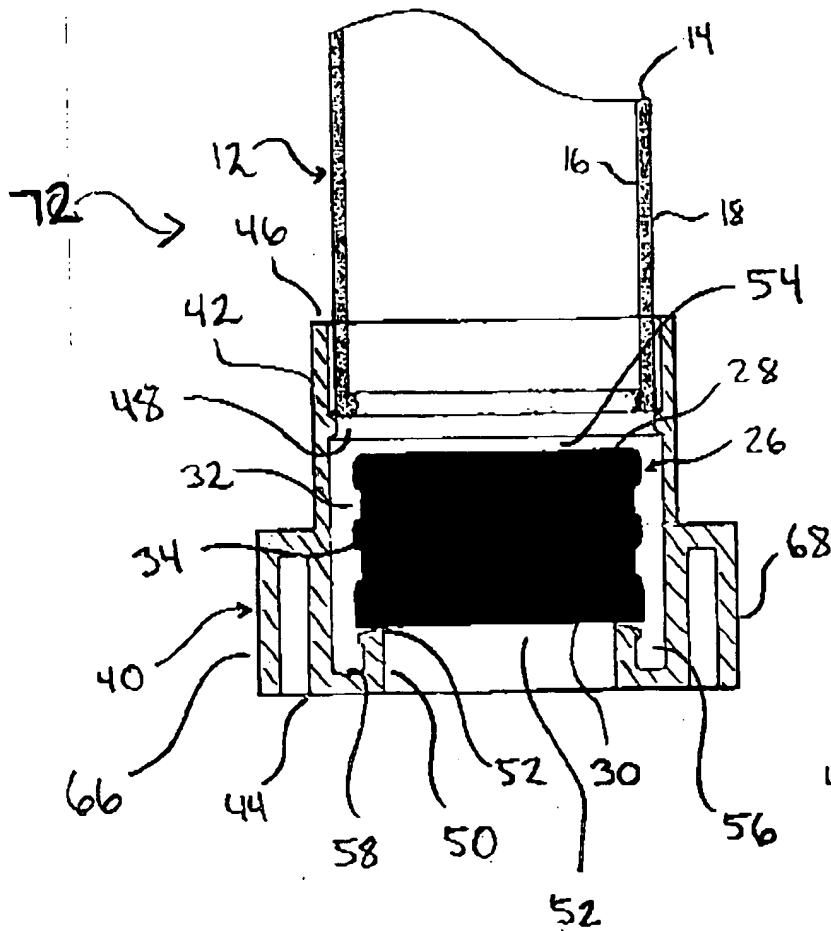
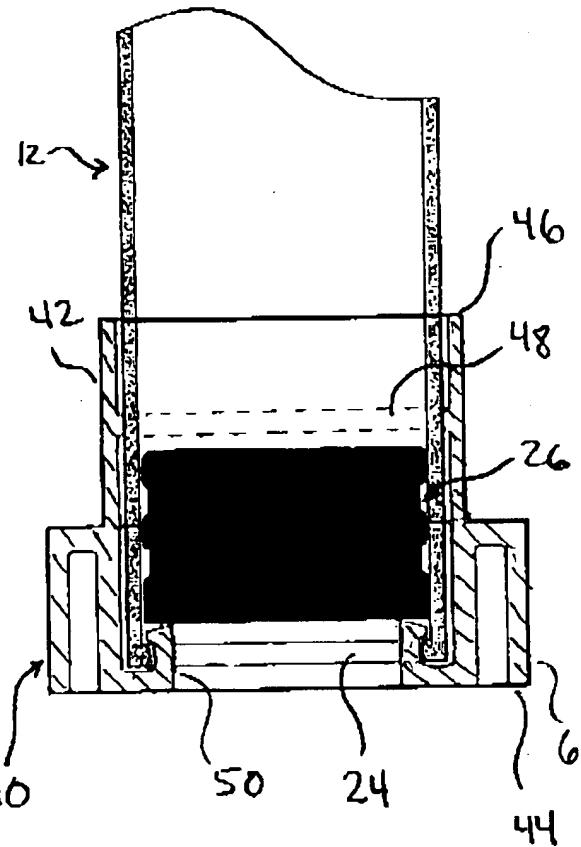


FIG. 3



TOP SECRET - ESTATE 6660

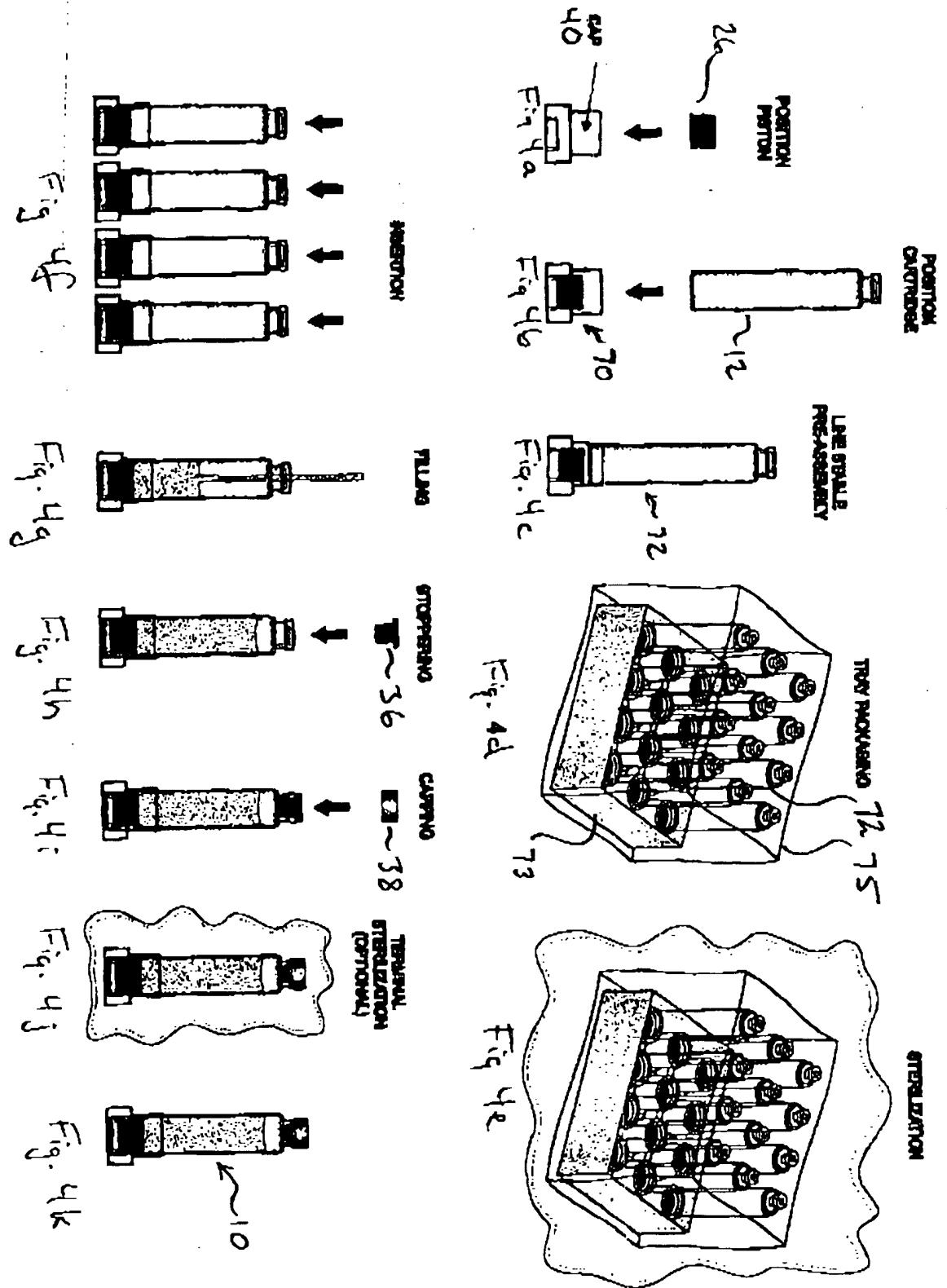


FIG. 5

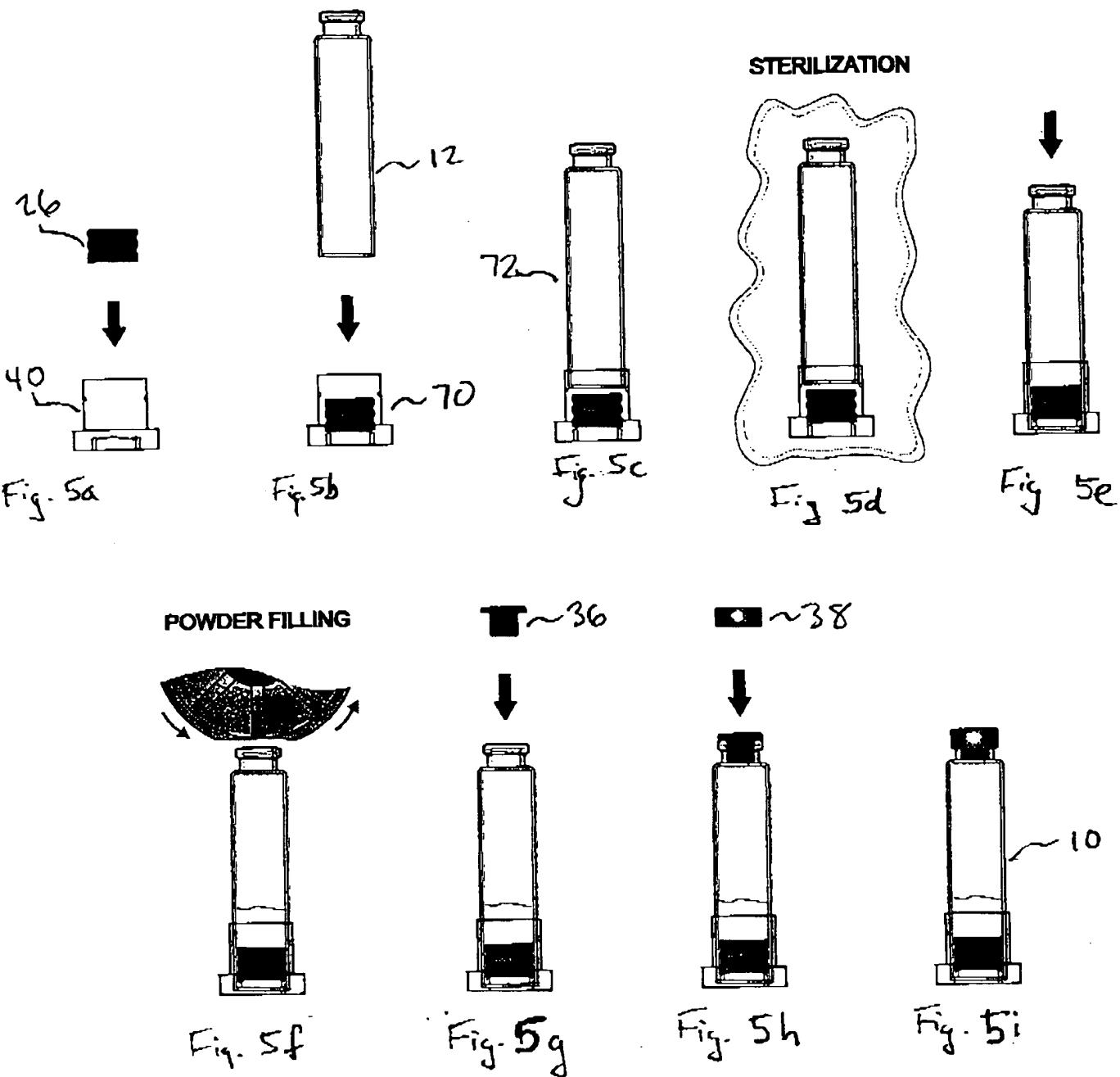


FIG. 6

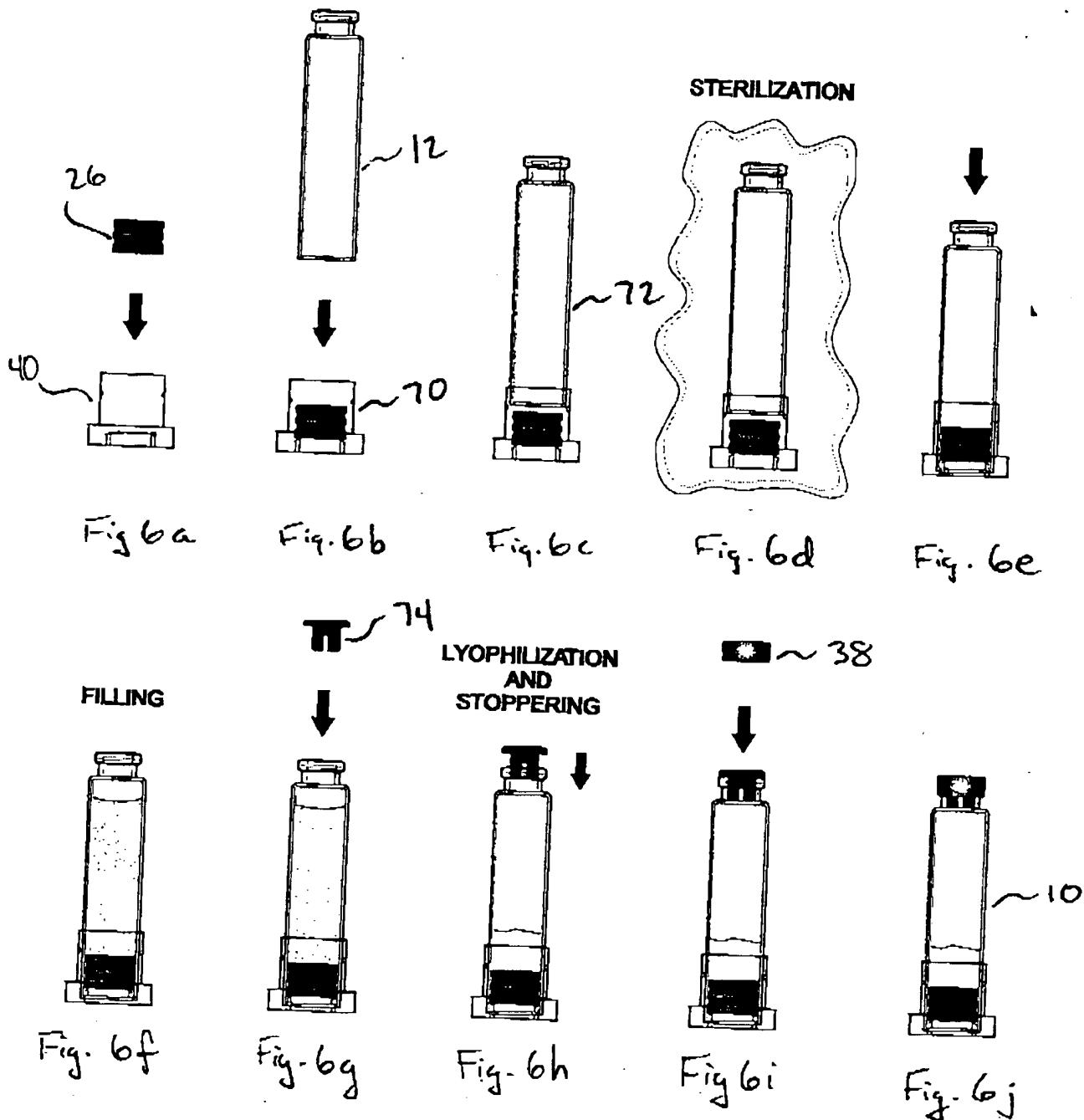


Fig. 1

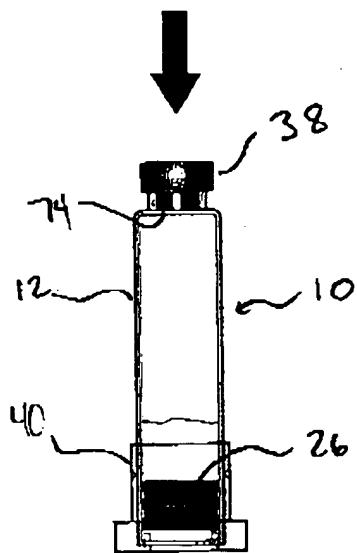
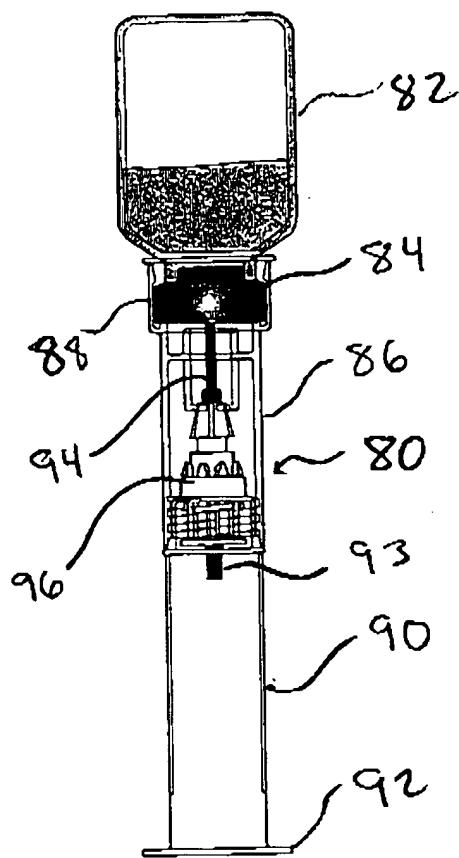


Fig. 7a

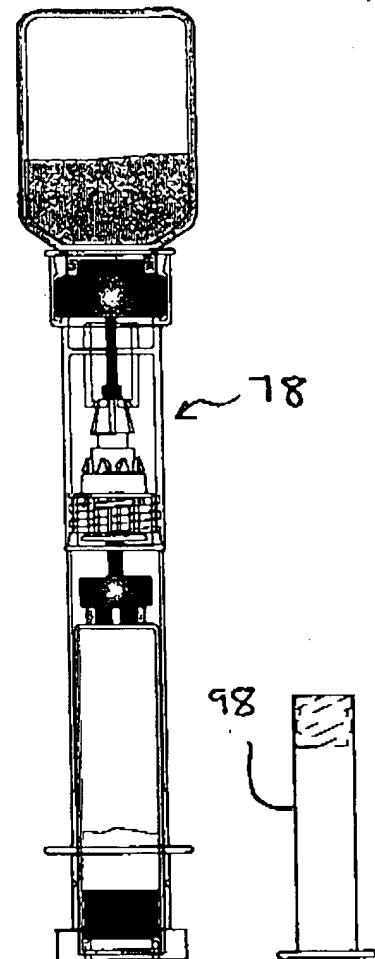


Fig. 7b

FIG. 8

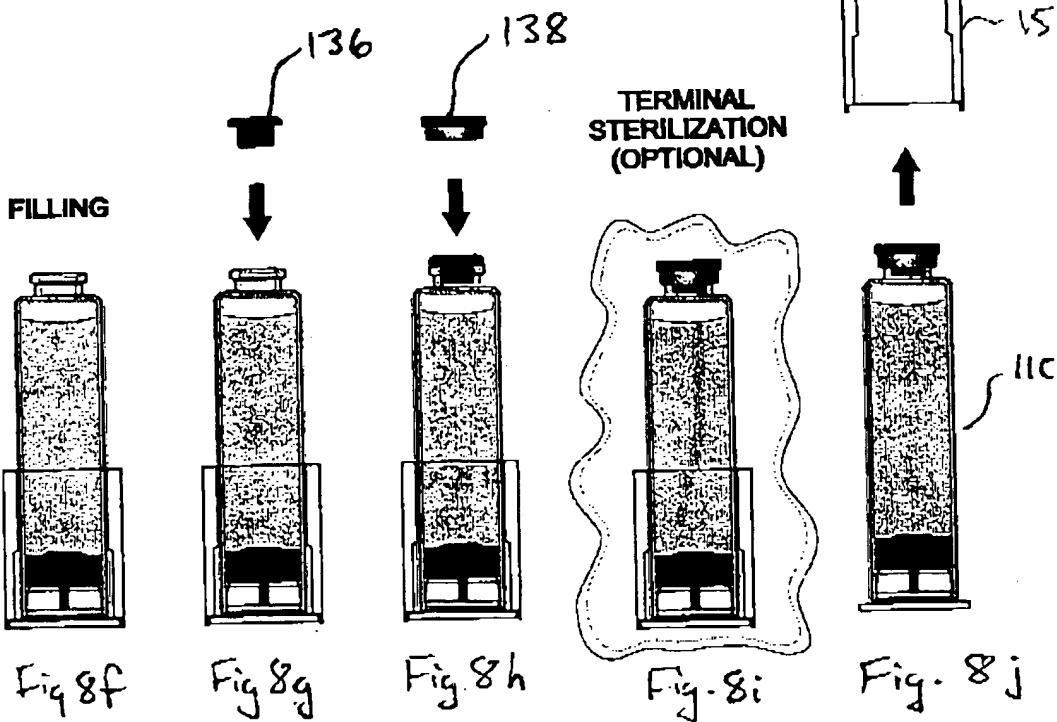
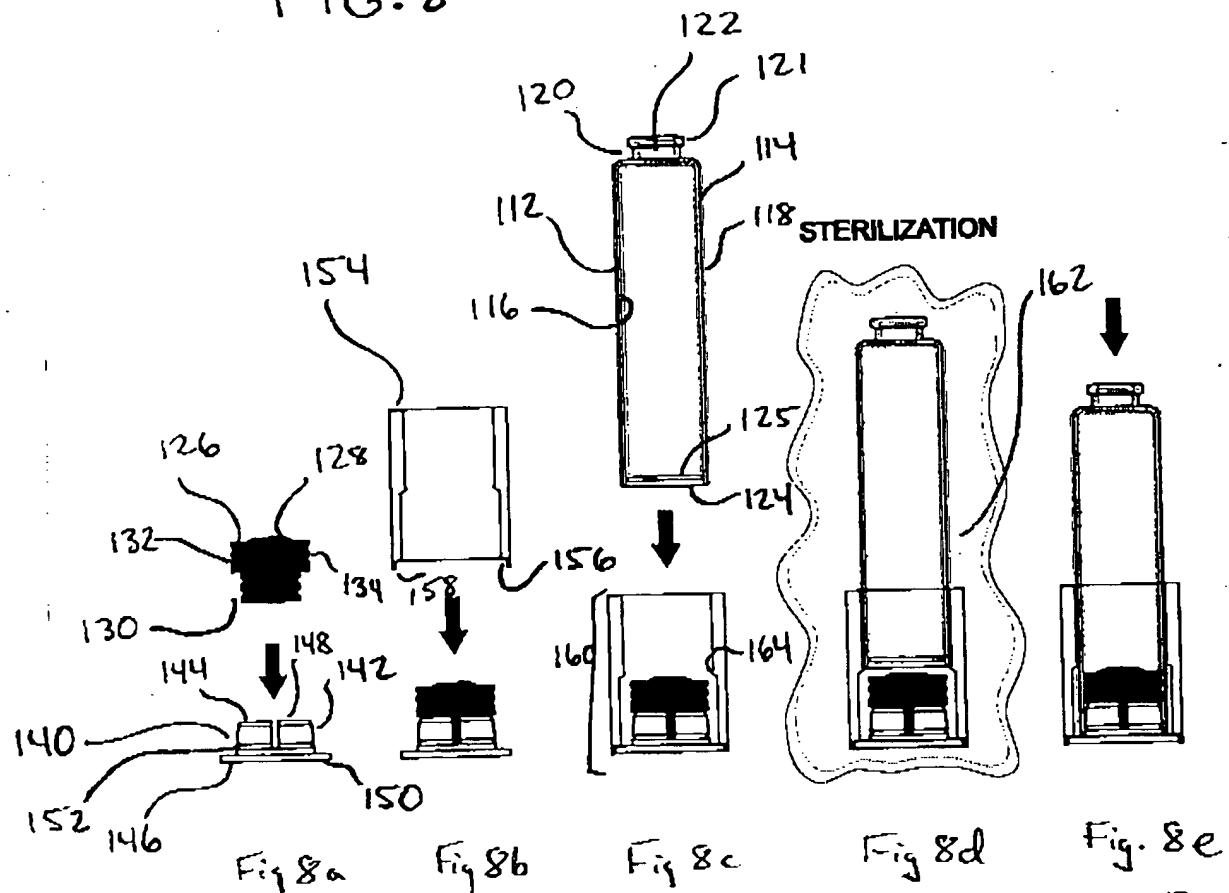


Fig. 9

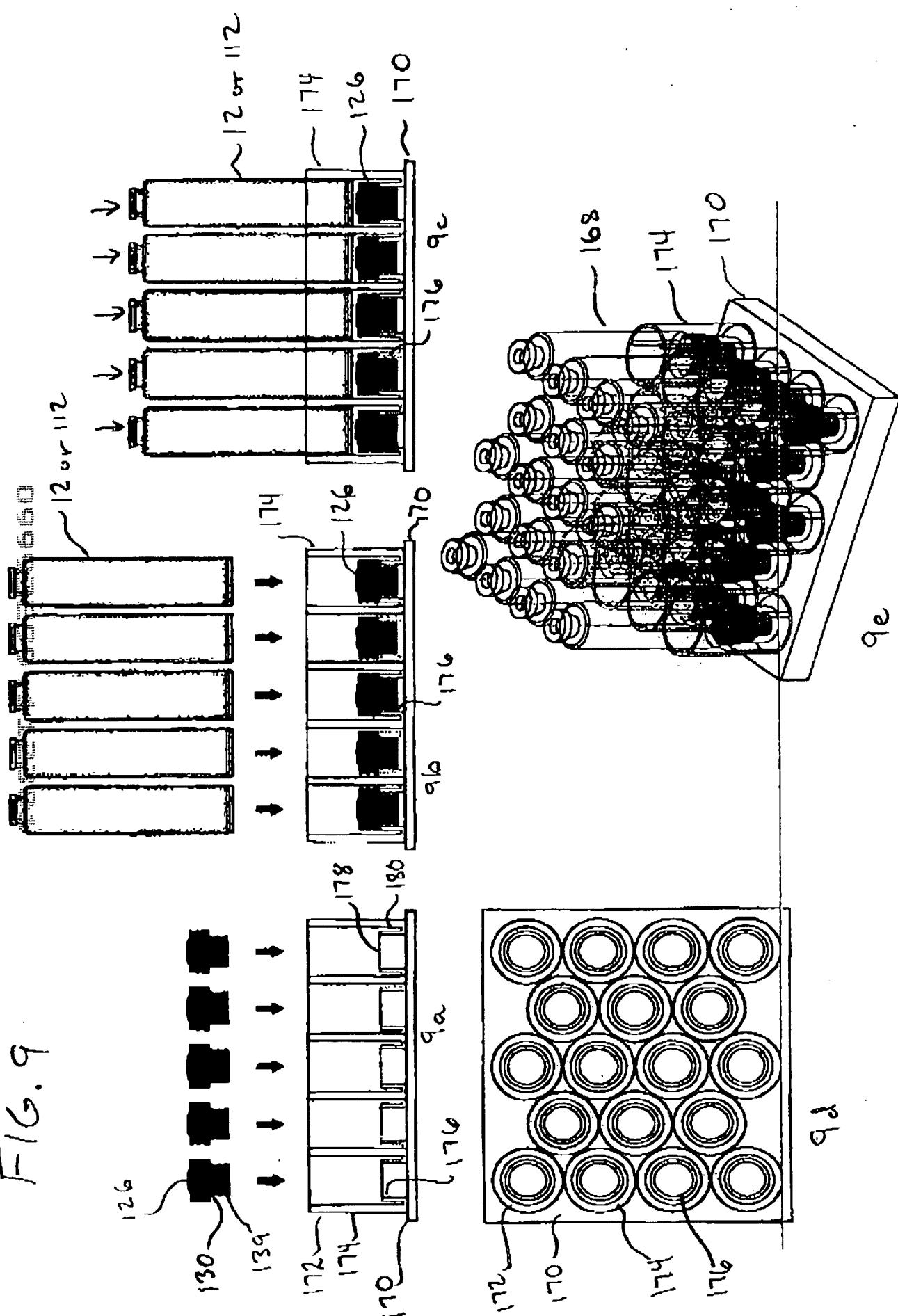


FIG. 10

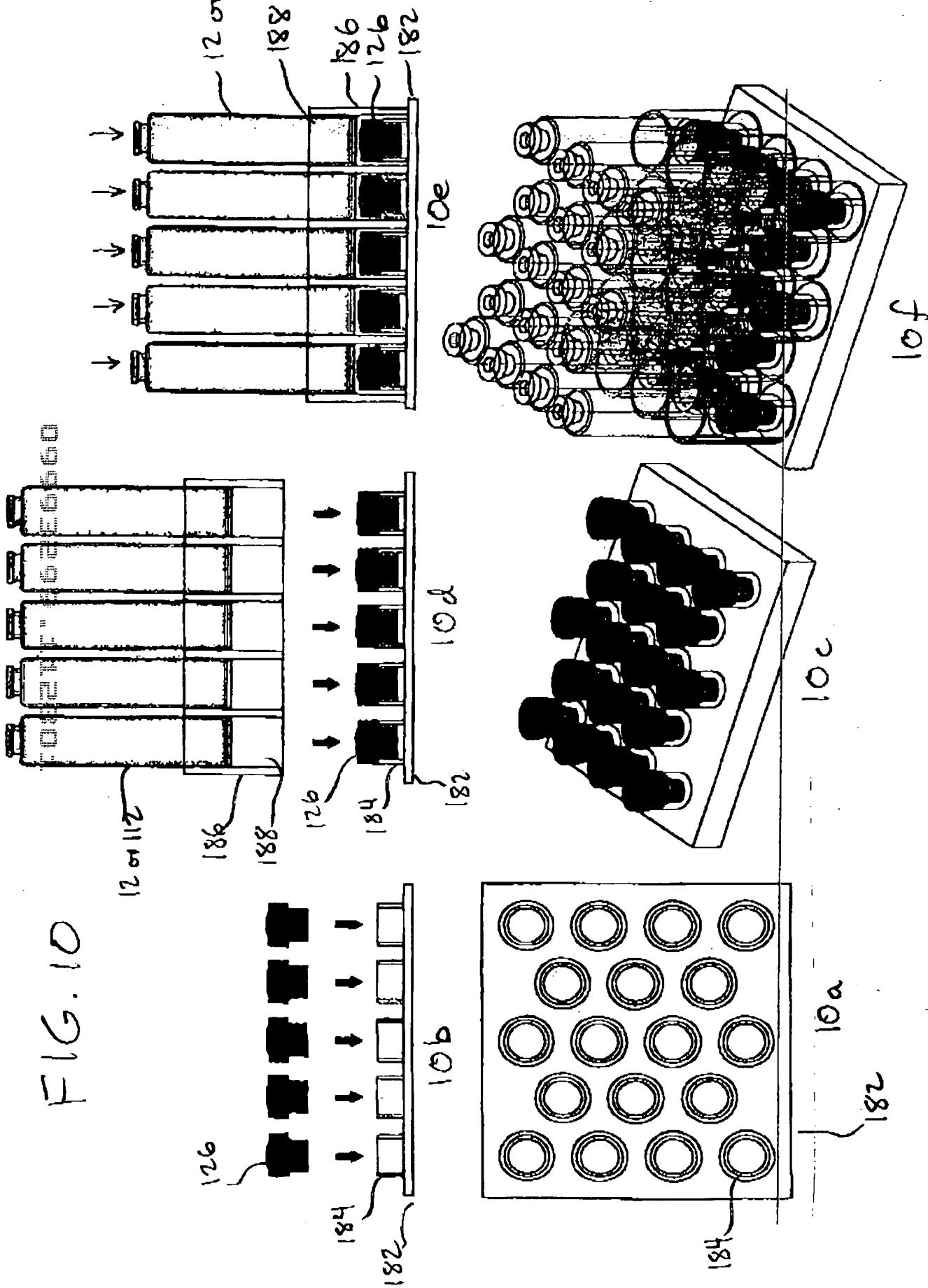


FIG. 11

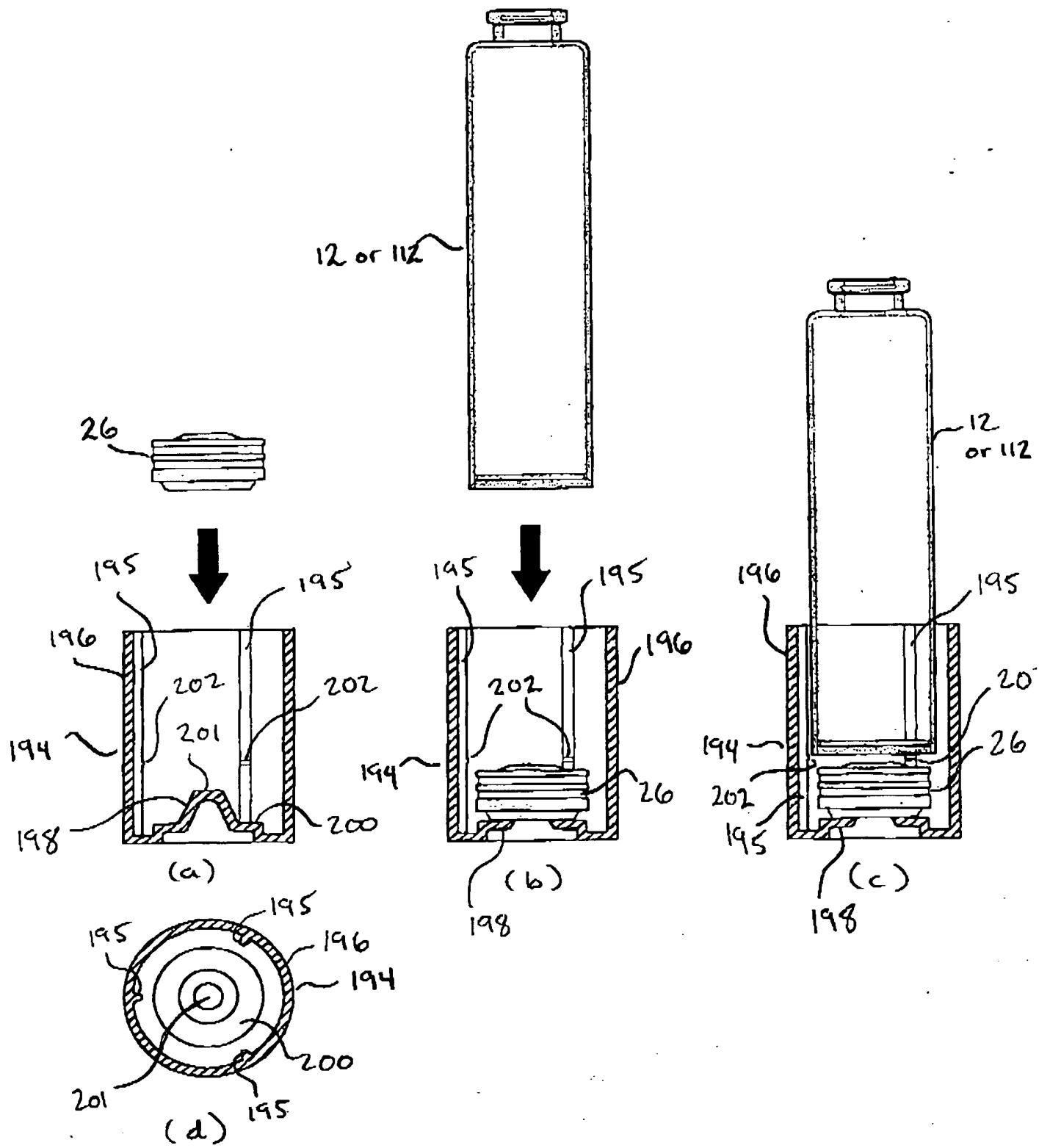


FIG. 12

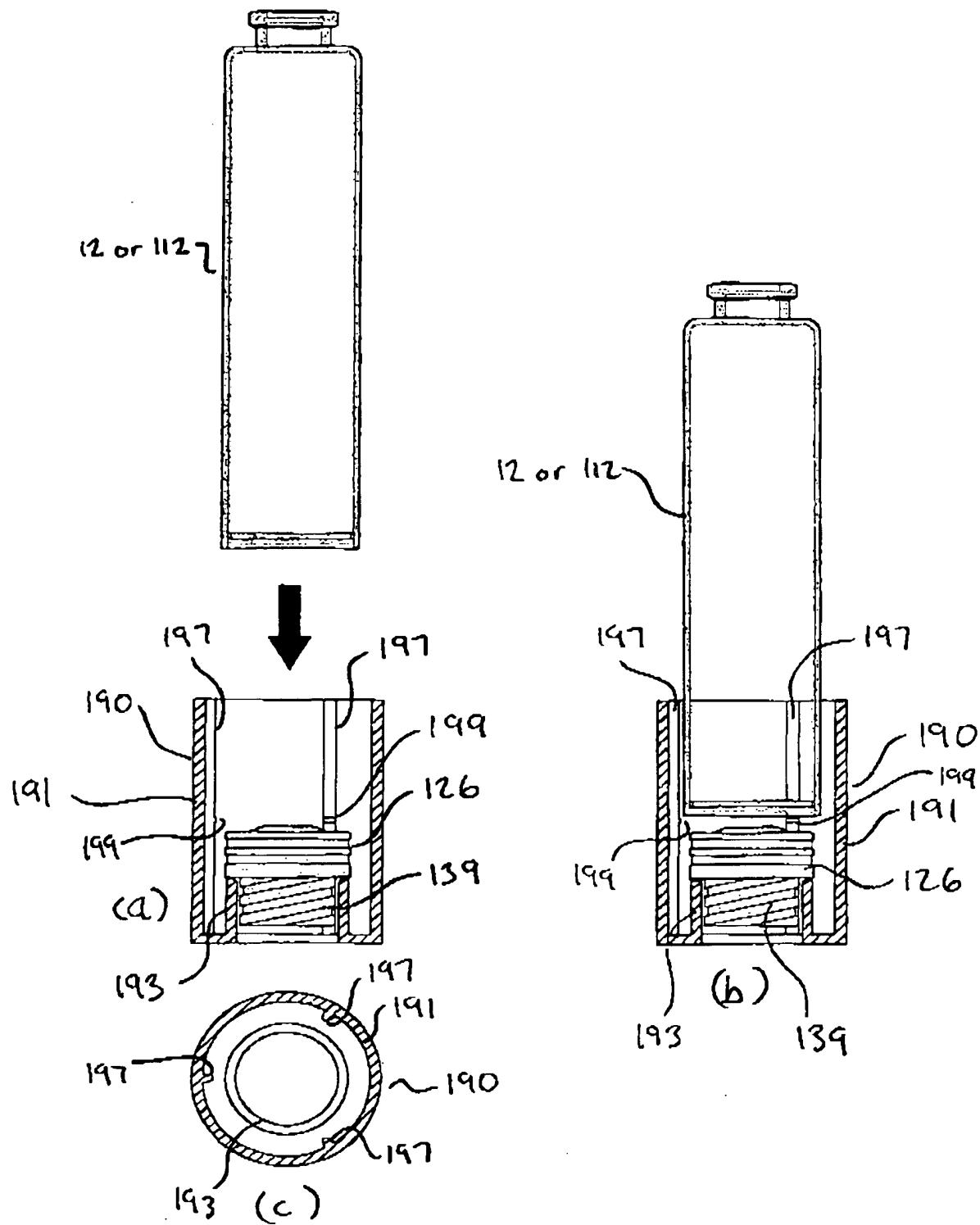


FIG. 13

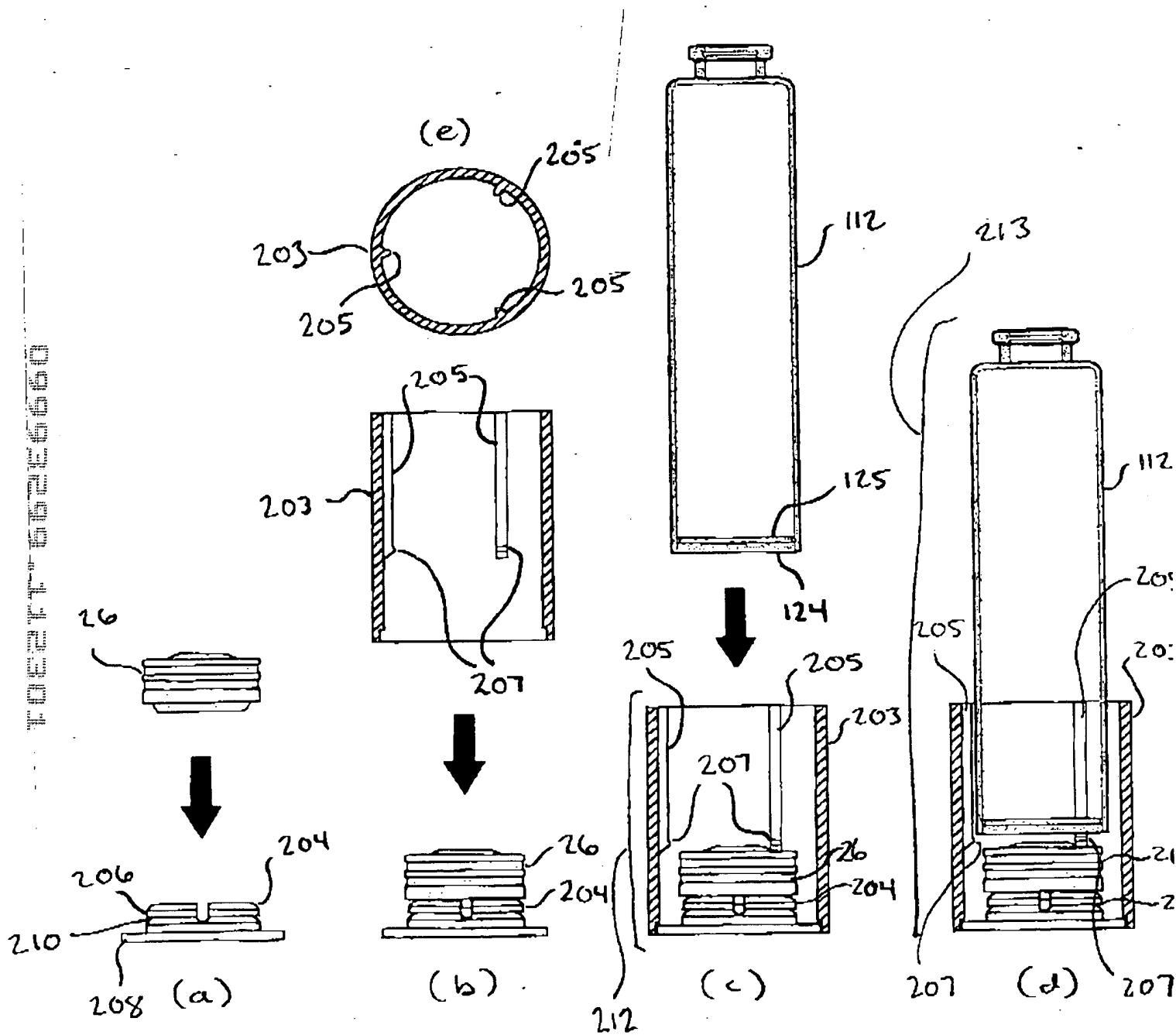


FIG. 14

